PPG Industries, Inc. certifies the following performance properties for the Duranar® Coil
Coating System when applied and baked on properly cleaned and pretreated substrates,
according to PPG specifications:

COATING: DURANAR PLUS

TEST: ASTM D-522 - Standard Test Method for Mandrel Bend Test of
Organic Coatings

SPECIFICATION: Place the test panel in a Conical Mandrel Tester, painted side
towards the drawbar with the operating lever of the apparatus in a
horizontal position. Move the lever through about 180 degrees to
bend the specimen approximately 135° around the mandrel.

RESULTS: No cracking around the 1/8 inch mandrel on steel or aluminum.
Note: Fracturing of heavy gauge and HDG substrates may cause
coating micro-fracturing. Duranar coatings are generally flexible to
the point of metal cracking.